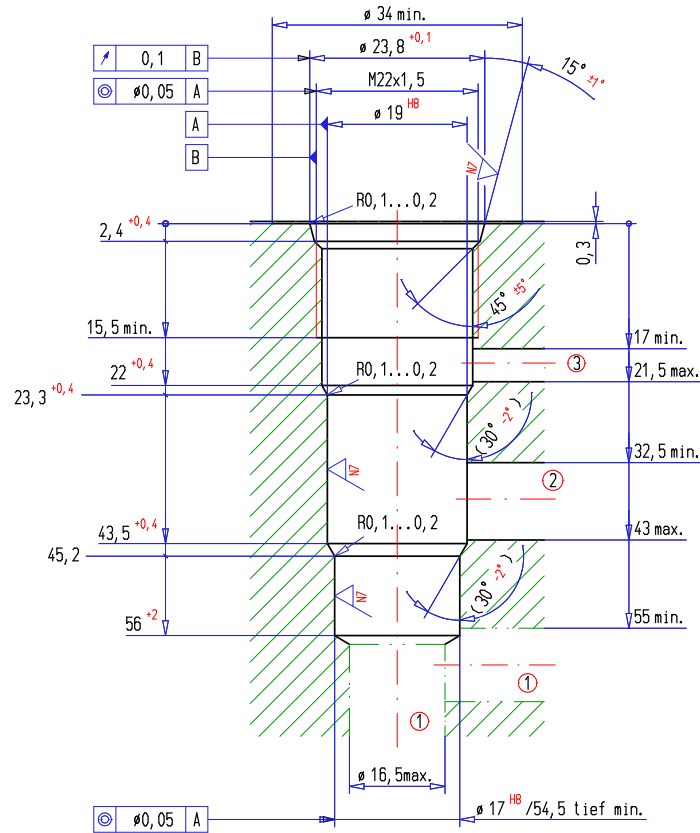
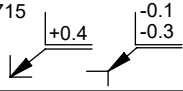
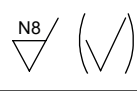


Cartridge cavity ISO 7789-22-06-0-98


2-way-cavity with pilot port for general function

(Drawing-no. 3-387.4)

Edges according to ISO 13715 	Surface texture 	Length dimensions, curves, chamfers Angles Straightness, flatness Perpendicularity, symmetry Radial runout, axial runout Envelope condition acc. to ISO 14405 ©	Extract general tolerances ISO-2768-1			
			General tolerances ISO 2768	m m H H H	>0,5-3 ±0.1	>3-6 ±0.1
			Radiuses, chamfer height	±0.2	±0.5	±1

Cavity tools

Denomination:	Article number:	Content:	Article number:
Ecoline 2-way M22 x 1,5	983.0812	Form drill Form reamer	
Tool kit 2-way M22 x 1,5	983.0801	Form drill Form reamer Tap	983.0101 983.0201 983.0601

Application

Cartridge type:	Data sheet number:	Cartridge type:	Data sheet number:
FV.PM22-...	2.1-546		
US.PM22-...	2.1-548		
U.FPM22-...	2.5-630		