

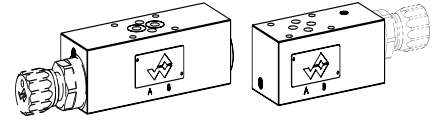
Back pressure valve

Sandwich construction

- ◆ pilot operated or direct operated
- ◆ $p_{max} = 400 \text{ bar}$
- ◆ $p_{Nmax} = 350 \text{ bar}$
- ◆ $Q_{max} = 80 \text{ l/min}$

NG6

ISO 4401-03



DESCRIPTION

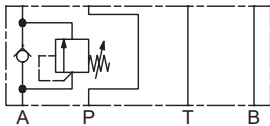
Pilot or direct operated backpressure valve in sandwich construction. The backpressure valve, also called pre-loading valve, opens the main spool when the adjusted pressure is reached.

APPLICATION

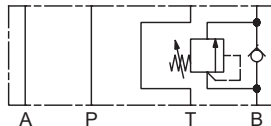
Backpressure valves with pressure adjustment in A, B, AB or T, are used for pre-loading of cylinders / motors, resp. for reaching a back pressure.

SYMBOL

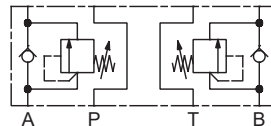
Sandwich execution
G..SA..-A



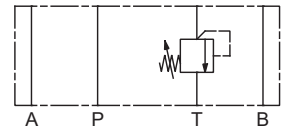
Sandwich execution
G..SA..-B



Sandwich execution
G..SA..-AB



Sandwich execution
G..SA..-T



Note!



- ◆ Direct operated execution drawn
- ◆ All variants are also available pilot operated

TYPE CODE

Back-pressure valve	G		<input type="checkbox"/>	<input type="checkbox"/>	S	A06	-	<input type="checkbox"/>	-	<input type="checkbox"/>	-	<input type="checkbox"/>	#	<input type="checkbox"/>
Direct operated		<input type="checkbox"/>	A											
Pilot operated		<input type="checkbox"/>	V											
Type of adjustment	Key	<input type="checkbox"/>	S											
	Control knob	<input type="checkbox"/>	D											
	Cover	<input type="checkbox"/>	A											
Sandwich construction														
Mounting interface acc. to ISO, NG6														
Type list / Function	in T	<input type="checkbox"/>	T	in A	<input type="checkbox"/>	A								
	in A and B	<input type="checkbox"/>	AB	in B	<input type="checkbox"/>	B								
Nominal pressure range (p_N) of the built-in screw-in cartridge														
Sealing material	NBR	<input type="checkbox"/>												
	FKM (Viton)	<input type="checkbox"/>	D1											
Design index (subject to change)														

2.1-740

GENERAL SPECIFICATIONS

Designation	Back pressure valve
Construction	Direct or pilot operated
Mounting	Sandwich construction
Nominal size	NG6 according to ISO 4401-03
Actuation	Manually
Ambient temperature	-25...+70 °C
Weight	1,3 kg (Sandwich construction T) 2,6 kg (Sandwich construction A, B and AB)

HYDRAULIC SPECIFICATIONS

Working pressure	$p_{max} = 400 \text{ bar}$
Nominal pressure range	$p_{Nmax} =$ A: 63, 210, 315 bar V: 63, 160, 350 bar
Minimum pressure	See characteristics
Maximum volume flow	$Q_{max} = 80 \text{ l/min}$
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm ² /s...320 mm ² /s
Temperature range fluid	-25...+70 °C (NBR) -20...+70 °C (FKM)
Contamination efficiency	Class 18 / 16 / 13
Filtration	Required filtration grade $\beta_{6...10} \geq 75$, see data sheet 1.0-50

Note! Other specifications, see data sheet of the screw-in cartridges



ACTUATION

Actuation	S = lockable key adjustment D = lockable knob adjustment
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Note! Other specifications, see data sheet of the screw-in cartridges



STANDARDS

Mounting interface	ISO 4401-03
Contamination efficiency	ISO 4406

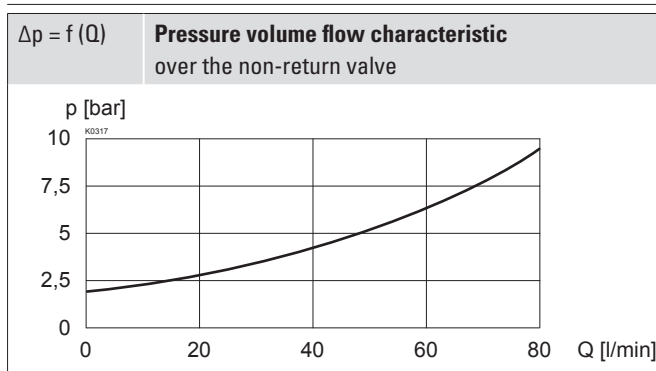
SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

SURFACE TREATMENT

◆ The sandwich bodies are zinc-nickel coated

PERFORMANCE SPECIFICATIONS



Note! Detailed performance limites and additional hydraulic specifications may be drawn from the data sheets of the corresponding installed pressure relief cartridge.



Attention! The performance data especially the „pressure-flowcharacteristic,“ on the data sheets of the screw-in cartridges refer to the screw-in cartridges only. The additional pressure drop of the flange body respectively sandwich body must be taken into consideration.



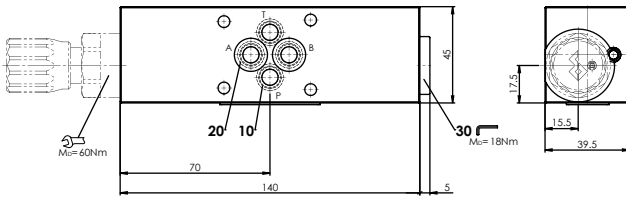
VALVES INSTALLED

The following screw-in cartridges are used in the sandwich body.

Article	Description	Data sheet no.
BV.PM22	Pressure relief cartridge pilot operated	2.1-530
BA.PM22	Pressure relief cartridge direct operated	2.1-540

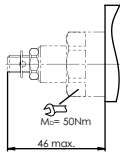
DIMENSIONS

Sandwich execution
 G.DSA06- A / B / AB

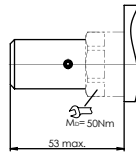


G.DSA06-A: Cartridge on A side
 G.DSA06-B: Cartridge on B side
 G.DSA06-AB: Cartridge on A and B side

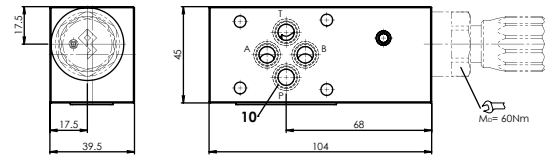
Type of adjustment
 G.SSA06



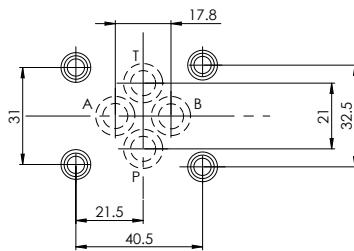
Type of adjustment
 G.ASA06



Sandwich execution
 G.DSA06-T



HYDRAULIC CONNECTION



PARTS LIST

Position	Article	Description
30	238.5404	Screw plug VSTI M22 x 1,5
	251.2408	Seal kit B..A06, G..A06
	251.2413	Seal kit B..A06, G..A06-D1
Seal kit consisting of:		
10	O-ring	ID 9,25 x 1,78
	Seal kit	251.5906 Seal kit B..PM22

ACCESSORIES

Types of adjustment for screw-in cartridges	Data sheet 2.0-50
Threaded subplates	Data sheet 2.9-30
Multi-station subplates	Data sheet 2.9-60
Module type manifold blocks	Data sheet 2.9-100
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50

INSTALLATION NOTES

Mounting type	Sandwich mounting 4 fixing holes for socket head screws or studs M5
Mounting position	Any, preferably horizontal
Tightening torque	Fixing screws $M_0 = 5,2 \text{ Nm}$ (quality 8.8, zinc coated) Screw-in cartridge $M_0 = 60 \text{ Nm}$